

# Certificate of Registration

## QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Righton & Blackburns Ltd  
Head Office  
Building 38  
Second Avenue  
The Pensnett Estate  
Kingswinford  
DY6 7UN  
United Kingdom

Holds Certificate Number:

RS 00270

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

**Stockholding of rod and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement of value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly-coating and routing. The supply of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.**



For and on behalf of BSI:

Matt Page, Senior Vice President, EMEA Assurance

Original Registration Date: 1985-10-18

Latest Revision Date: 2026-08-19

Effective Date: 2026-10-20

Expiry Date: 2029-10-19



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...making excellence a habit.™

Certificate No: RS 00270

| Location                                                                                                                                              | Registered Activities                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Righton & Blackburns Limited<br>Plymouth Service Centre<br>Long Acre<br>Saltash Parkway Industrial Estate<br>Saltash<br>PL12 6LZ<br>United Kingdom    | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace, defence and automotive metals. Sign products, plastics, architectural products systems and accessories. The value-added processing including, blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies. |
| Righton & Blackburns Limited<br>Bristol Service Centre<br>St. Andrews Trading Estate<br>Third Way<br>Avonmouth, Bristol<br>BS11 9YE<br>United Kingdom | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, defence and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, guillotining, drilling, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.       |
| Righton & Blackburns Limited<br>Portsmouth Service Centre<br>Unit 500, Dunsbury Park<br>Brooklime Way<br>Havant<br>PO9 4FF<br>United Kingdom          | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace, defence and automotive metals. Sign products, plastics, architectural products systems and accessories. The value-added processing including, blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies. |
| Righton & Blackburns Limited<br>Wales Sales Office<br>Unit 3D, Oak Tree Court<br>Cardiff Edge Business Park<br>Cardiff<br>CF23 8RS<br>United Kingdom  | Sales and procurement of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement of value-added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.                                                                                                                             |

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Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 345 080 9000

BSI Assurance UK Limited, registered in England under number 7805321 at Seventh and Eighth Floors, The Acre, 90 Long Acre, London, WC2E 9RA, UK.

A Member of the BSI Group of Companies.

Certificate No: RS 00270

| Location                                                                                                                                                                | Registered Activities                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Righton & Blackburns Ltd<br>Fareham Satellite Sales Office<br>Ground Floor, Oast Business Centre<br>North Frith Farm<br>Tonbridge<br>Kent<br>TN11 9QU<br>United Kingdom | Sales and procurement of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories . The procurement of value added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotine, notching punching finishing, polycoating and routing. The procurement of manufactured fabricated assemblies to customers requirements, Export and domestic sales of the above products and fabricated assemblies.                                                                                                  |
| Righton & Blackburns Ltd<br>Head Office<br>Building 38<br>Second Avenue<br>The Pensnett Estate<br>Kingswinford<br>DY6 7UN<br>United Kingdom                             | Head Office activities only.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Righton & Blackburns Ltd<br>Bedford Service Centre<br>Unit 4-5<br>Fisherwood Road<br>Wilstead<br>Bedford<br>MK45 3RG<br>United Kingdom                                  | Stockholding of rod and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement of value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly-coating and routing. The supply of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.                                                                                                                   |
| Righton & Blackburns Ltd<br>Leeds Service Centre<br>Unit 5<br>Adwalton Moor Business Park<br>Drighlington<br>BD11 2PT<br>United Kingdom                                 | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, guillotining, drilling and finishing. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies. |

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| Righton & Blackburns Ltd<br>Glasgow Service Centre<br>64 Fullarton Drive<br>Cambuslang Investment Park<br>Glasgow<br>G32 8FA<br>United Kingdom                | Stockholding of rolled and extruded aluminium, stainless steel, steel, yellow metals, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. Procurement of fabricated assemblies to customer requirements including slitting, blanking, sawing, folding, drilling, cutting, notching, punching and finishing. Export and domestic sales of the above products and fabricated assemblies.                                                                                                                                                                                                                                                                                                                                                                       |
| Righton & Blackburns Ltd<br>Birmingham Service Centre<br>Building 31<br>Second Avenue<br>Pensnett Trading Estate<br>Kingswinford<br>DY6 7UE<br>United Kingdom | The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Righton & Blackburns Ltd<br>RB Centre<br>Building 38<br>Second Avenue<br>The Pensnett Estate<br>Kingswinford<br>DY6 7UN<br>United Kingdom                     | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. Procurement, stockholding and sales of powder metals for additive manufacturing. The value-added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies. |
| Righton & Blackburns Ltd<br>Norwich Service Centre<br>Unit C, Frenbury Estate<br>Hellesdon Park Road<br>Norwich<br>NR6 5DP<br>United Kingdom                  | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including sawing, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.                                                                                                                                                                        |

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|----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Righton & Blackburns Ltd<br>Manchester Service Centre<br>6A Yew Tree Way<br>Stonecross Park<br>Golborne<br>Warrington<br>WA3 3JD<br>United Kingdom | Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies. |

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